

ABSTRACT

In a method and apparatus for producing a peripherally closed hollow profile having a secondary feature and/or a branch, the hollow profile is shaped from a hollow profile blank by an internal high pressure. The cap of the secondary feature and/or of the branch is severed by a counterholding punch that supports the secondary feature or the branch during the shaping process. In order to permit the production of a hollow profile having secondary features and/or branches, during which the cap of the secondary feature or of the branch is severed in a simple and reliable manner in terms of the process, the cap of the secondary feature and/or of the branch is severed at an internal high pressure which corresponds at most to the forming pressure for forming the hollow profile from the blank.